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D2478**Job Sheet 171567****Part No:** D2478**Job Qty:** 4 ea**Part Name:** Heli-Access Handle**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 2/2/18**Job Tracking No:****Due Date:** 2/12/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP B 99.03.12 Updated from hand written IPP DM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/10/18	0.00	0.00	Start Up Large Fab-1		DYC 18/08/20
110	Large Fab	4 pcs		2/12/18	0.00	2.48	Large Fab 8		DYC 18/08/20
120	QC	4 pcs		2/12/18	0.00	0.00	QC5		EL
130	Packaging	4 pcs		2/12/18	0.00	0.00	Packaging3		DYC 18/08/20
140	QC21-SA	4 Ea		2/12/18	0.00	0.00	QC21		DAS AUG 20 2018

Part Op 110 - 1- CUT TUBE AT 31.00" 2- MARK TUBE AT 7.95", 15.5", 23.05" (7.95" TO 23.05" SHOULD GIVE YOU 15.1" IN DESCRIPTIONS: BETWEEN) THESE LINE WILL BECOME YOUR BEND LINES AND 15.5" IS YOUR CENTER LINE. 3- BEND USING RIGID BENDER 3.75" RAD. AND TRIM TO SIZE USING DT2478
130 - LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	12 ft (3 ea)	90-Start up Operation	5092700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	106	0

Part Specifications

Specifications could not be found.

**Container No:** S103414**Part:** D2478**Job No:** 171567**Serial No/Batch:** S103414**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/20/18

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